



Version : A0 Doc ID : 072-201-11 Release Date:: 2021.01.12



Before operating, please read this user manual and pay attention to all safety precautions. Please ensure that this user's manual is properly maintained so that it can be accessed at any time (reserve). Please use it correctly on the basis of full understanding of the content.

Congratulations on your purchase of the Flat Panel Detector (hereinafter referred to as Venu1717X) which is manufactured by iRay Technology Ltd. (Hereinafter referred to as iRay).

Please take time to read through this user guide in order to utilize the product effectively. We hope you enjoy the experience with iRay Venu1717X. If you have any questions or suggestions, please feel free to contact us.

Service Office
Tel: +86 021-50720560
Fax: +86 021-50720561
E-mail: service@iraygroup.com
Location: Rm. 202, Building 7, No. 590, Ruiqing Rd., Zhangjiang East,
Pudong PC: 201201

Notes on usage and management of the equipment

- 1. Read all of the instructions in the user guide before your operation. Give particular attention to all safety precautions.
- 2. Only a physician or a legally certified operator should use this product.
- 3. The equipment should be maintained in a safe and operable condition by maintenance personnel.
- Use only computers and image display monitors complying with IEC 60601-1 or IEC 60950-1. For details, consult our sales representative or local iRay dealer.
- 5. Use only the dedicated cables. Do not use any cables other than those supplied with this product.
- Request your sales representative or local iRay dealer to install this product.

Caring for your environment



This symbol indicates that this product is not to be disposed of with your residential or commercial waste.

Recycling iRay Equipment

Please do not dispose of this product with your residential or commercial waste. Improper handling of this type of waste could have a negative impact on health and on the environment. Some countries or regions, such as the European Union, have set up systems to collect and recycle electrical or electronic waste items. Contact your local authorities for information about practices established in your region. If collection systems are not available, call iRay Customer Service for assistance.

Disclaimer

- 1. iRay shall not be liable to the purchaser of this product or third parties for any damage, loss, or injury incurred by purchaser or third parties as a result of fire, earthquake, any accident, misuse or abuse of this product.
- iRay shall not be liable to any damage, loss, or injury arising from unauthorized modifications, repairs, or alterations to this product or failure to strictly comply with iRay' s operating and maintenance instructions.
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- 4. It is the responsibilities of the user/attending physicians for maintaining the privacy of image data and providing medical care services. iRay shall not be responsible for the legality of image processing, reading and storage nor it shall be responsible for loss of image data for any reason.
- 5. Information regarding specification, compositions, and appearance of this product is subject to change without prior notice.

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Symbols and Conventions

The following symbols and conventions are used throughout the user guide.

	This symbol is used to identify conditions under which improper use of the product may cause death or serious personal injury.
	This notice is used to identify conditions under which improper use of the product may cause minor personal injury.
CAUTION	This notice is used to identify conditions under which improper use of the product may cause property damage.
Prohibited	This is used to indicate a prohibited operation.
0	This is used to indicate an action that must be performed
Important	This is used to indicate important operations and restrictions.
(i) Information	This is used to indicate operations for reference and complementary information.

Labels and markings on the equipment

The contents of the labels and markings on iRay Venu1717X product are indicated below:

Symbol	Description
\triangle	Caution: please refer to the instructions in the user manual.
CE	This symbol is used to indicate that the equipment has passed CE testing and it is followed by the CE Notified Body number.
SN	This symbol is used to identify the serial number.
	This symbol is used to indicate the name and address of the manufacturer.
20XX-XX	Manufacturing date of this product.
20XX-XX-XX	Expiring date of this product.
EC REP	This symbol is used to indicate the name and address of iRay authorized representative in the European region.
Ĩ	This symbol is used to indicate consultation of the user guide for general information.
X	This product is not to be disposed of with your residential or commercial waste.
	Safety Signs: please refer to the user guide for safety instructions.
4	Safety Signs: Dangerous Voltage.

Ŕ	В Туре.
150kg	This symbol indicates load limit.
	Handled with care.
5°C	This symbol is used to indicate the operational temperature limits.
-10°C	This symbol is used to indicate the storage temperature limits.
Ĩ	Package symbol, fragile.
荼	Package symbol, keep away from sunlight.
Ť	Package symbol, keep dry.
10%	Package symbol, this symbol is used to indicate the humidity limits.
<u><u></u><u></u><u></u><u></u><u></u><u></u><u></u></u>	Package symbol, keep the equipment up right.
資	Package symbol, do not roll the transportation package.
5	Package symbol, this symbol is used to indicate stacking limit number.
ON	Switch to this position means power on for part of the equipment
OFF	Switch to this position means power off for part of the equipment

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1. Safety Information

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1.1 Safety Precautions

Follow these safeguards and properly use the equipment to prevent injury and damage to any equipment/data

WARNING		
Installation and environment of	Do not use or store the equipment near flammable chemicals such as alcohol, thinner, benzene, etc.	
use	If chemicals are spilled or evaporate, it may result in fire or	
0	electric shock through contact with electric parts inside the	
\bigcirc	equipment. Also, some disinfectants are flammable. Be	
Prohibited	sure to take care when using them.	
	Do not connect the equipment with anything other than specified.	
	Doing so may result in fire or electric shock.	
	All the patients with active implantable medical devices should be kept away from the equipment.	
Power supply	Do not operate the equipment using any type of power supply other than the one indicated on the rating label.	
\bigcirc	Otherwise, it may result in fire or electric shock.	
Prohibited	Do not handle the equipment with wet hands.	
	You may experience electric shock that could result in	
	death or serious injury.	
	Do not place heavy object such as medical equipment on cables and cords. Do not pull, bend, bundle, or step on them to prevent their sheath from being damaged, and do not alter them neither.	
	Doing so may damage the cords, which could result in fire	
	or electric shock.	
	Do not supply power to more than one piece of equipment using the same AC outlet.	
	Doing so may result in fire or electric shock.	
	Do not turn ON the system power when condensation has formed on the equipment.	
	Doing so may result in fire or electric shock.	
Power supply	Do not connect a multiple portable socket-outlet or extension cord to the system.	
	Doing so may result in fire or electric shock.	
Prohibited	To avoid the risk of electric shock, this equipment must only be connected to power supply with protective earth.	
	Not doing so may result in fire or electric shock.	

	Securely plug the power cord into the AC outlet.
	If contact failure occurs, or if metal objects come into
	contact with the exposed metal prongs of the plug, fire or
	electric shock may result.
	Be sure to turn OFF the power to each piece of equipment before connecting or disconnecting the cords.
	Otherwise, you may get an electric shock that could result
	in death or serious injury.
	Be sure to hold the plug or connector to disconnect the cord.
	If you pull the cord, the core wire may be damaged,
	resulting in fire or electric shock.
	WARNING
Handling	Never disassemble or modify the equipment. No modification of this equipment is allowed. Parts of the Venu1717X that are not serviced or maintained while in use with the patient.
0	Doing so may result in fire or electric shock. Also, since the
Prohibited	equipment incorporates parts that may cause electric shock
	as well as other hazardous parts, touching them may cause
	death or serious injury.
	Do not place anything on top of the equipment.
	The object may fall and cause an injury. Also, if metal
	objects such as needles or clips fall into the equipment, or
	if liquid is spilled, it may result in fire or electric shock.
	Do not hit or drop the equipment
	The equipment may be damaged if it receives a strong jolt
	which may result in fire or electric shock if the equipment is
	used without being repaired.
	Do not nut the equipment and pointed objects
	together.
	The equipment may be damaged. If so, the equipment
	should be used in bucky.
	Have the patient take a fixed posture and do not let the patient touch parts unnecessarily.
	If the patient touches connectors or switches, it may result
	in electric shock or malfunction of the equipment.

When a problem occurs	Should any of the following occurs, immediately unplug the power cord of Control Box, and contact your sales representative or local iRay dealer:
	When there is smoke, an odd smell or abnormal sound.
	When liquid has been spilled into the equipment or a metal
	object has entered through an opening.
	When the equipment has been dropped and damaged.
Maintenance and inspection	Please turn OFF the power of the equipment and unplug the power cord of adaptor before cleaning.
Robabilitad	NEVER use alcohol, ether and other flammable cleaning agent for safety. NEVER use methanol, benzene, acid and base because they will erode the equipment.
- Formation	DON'T dip the equipment into the liquid.
	Please make sure that the equipment's surface & plugs are dry before turning ON.
	Otherwise, it may result in fire or electric shock.
0	Clean the plug of the power cord periodically by unplugging it from the AC outlet and removing dust or dirt from the plug, its periphery and AC outlet with a dry cloth.
	If the cord is kept plugged in for a long time in a dusty,
	humid or sooty place, dust around the plug will attract
	moisture; this could cause insulation failure that may result
	in a fire.
	For safety reasons, be sure to turn OFF the power to each piece of equipment when performing inspections indicated in this manual.
	Otherwise, electric shocks may occur.

	CAUTION
Installation and environment of use	Do not install the equipment in any of the locations listed below. Doing so may result in failure, malfunction, equipment falling, fire or injury.
	Close to facilities where water is used
	Where it will be exposed to direct sunlight
0	Close to the air outlet of an air-conditioner or ventilation equipment
	Close to heat source such as a heater
	Where the power supply is unstable
	In a dusty environment
	In a saline or sulfurous environment
	Where temperature or humidity is high
	Where there is freezing or condensation
	In areas prone to vibration
	On an incline or in an unstable area
	Take care that cables do not become tangled during use. Also, be careful not to get your feet caught by cable.
	Otherwise, it may cause a malfunction of the equipment or
	injury of the user due to tripping over the cable.
	1.5 m 1.5 m 1.5 m 1.5 m
Power supply	Always connect the three-core power cord plug to a grounded AC power outlet.
0	To make it easy to disconnect the plug at any time, avoid putting any obstacles near the outlet. Otherwise, it may not be possible to disconnect the plug in an emergency.
	Be sure to ground the equipment to an indoor grounded connector. Also, be sure to connect all the grounds for the system to a common ground.
	Do not use any power source other than the one provided with this equipment.
	Otherwise, fire or electric shock may be caused due to
	leakage.

Handling	Do not spill liquid or chemicals onto the equipment. In case the patient is injured, it is not allowed to contact with blood or other body fluids.
•	Doing so may result in fire or electric shock.
	In such a situation, protect the equipment with a disposable
	cover as necessary.
	Turn OFF the power and pull out the plug to each piece of equipment for safety when not used.
	CAUTION
Handling	Handle the equipment carefully.
	Do not submerge the equipment in water.
	The internal image sensor may be damaged if
	something hits against it or it is dropped.
	Be sure to use the equipment on a protected foam. Otherwise, the internal image sensor may be damaged. Be sure to securely hold the detector while using it in upright positions. Otherwise, the detector may fall over, resulting in injury to the user or patient, or may flip over, resulting in damage to the inner device.
	Keep the same load (same pressure) on the detector when
	acquiring the image. Or the image will be incorrect.
	CAUTION
	Do not close to fire, do not use in high temperature
	Do not invert positive and negative pole
	Do not contact with metal in case of short circuit

1.2 Notes for Using

When using the product, take the following precautions. Otherwise, problems may occur and the product may not function correctly.

Before exposure

- Be sure to check the connection of all the parts are set properly & check the detector is kept in insulated cover that operator or patient can't touch the detector directly before powered up.
- Be sure to check the product daily and confirm it work properly.
- Sudden heating of the room in cold areas will cause condensation on the product. In this case, wait until the condensation evaporates before performing an exposure. If it is used when condensation is formed, problems may occur in the quality of captured images. When an air-conditioner is used, be sure to raise/lower the temperature gradually to prevent condensation.
- The product should be warmed up for 15 minutes before exposure or updating the gain map and defect map.
- Make sure exposure dose rate is over 900nGy/s.
- Make sure wave form of the energy going to the X ray tube is square not pulse.
- Be cautious with circumstance that someone has radio isotope recently injected into them, it may cause panel transmit image without x ray.
- Once powered off, please wait at least 60s before power on again

During exposure

- Do not move Power Cable or Ethernet Cable during exposure, or it may cause image noise or artifacts, even incorrect images.
- Do not use the product near the equipment generating a strong magnetic field. Otherwise, it may cause image noise, artifacts or even incorrect images.

After Usage

- After every examination, wipe the patient contact surfaces with disinfectants such as ethanol, to prevent the risk of infection. For details on how to sterilize, consult a specialist.
- Do not spray the product directly with disinfectants or detergents.
- Wipe it with a cloth slightly damped with a neutral detergent. Do not use solvents such as alcohol, benzene and acid. Doing so may damage the surface of the product.
- It' s recommended to use a waterproof non-woven cover as the isolated layer between product and the blooding patient.

2. General Description

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2.1 Product Description

Venu1717X is a cassette-size tethered X-ray flat panel detector based on amorphous silicon thin-film transistor technology. It is designed to provide the high quality radiographic image which contains an active matrix of 3072×3072 with 139um pixel pitch. The scintillator of Venu1717X is CsI(Caesium Iodide). The technology of CsI direct growth reduces the exposure dose and improves the image quality. Since Venu1717X supports multiple trigger modes, it can satisfy both of the general DR system and retrofit DR system.

2.2 Principle

Detectors contain a layer of scintillator material, which converts the x-rays into light. Directly behind the scintillator layer is an amorphous silicon pixel array contains a photodiode which generates an electrical signal in proportion to the light produced by the portion of scintillator layer in front of the pixel. The signals from the photodiodes are amplified and encoded by additional electronics positioned behind the sensor array in order to produce an accurate and sensitive digital representation of the x-ray image.



2.3 Scope

This manual contains information about iRay Venu1717X product. All operators must read and understand this manual before using equipment. All information in this manual, including the illustrations, is based on equipment prototype. If configuration of your equipment does not have any of these items, information about these items in the manual does not apply to your equipment.

2.4 Model



2.5 Characteristics

- Tethered static flat panel detector
- 17 inch ×17 inch
- Replaceable Cable
- Removable handle
- AED Function
- GigE
- 16-bit AD

2.6 Intended Use

This equipment provides digital X-ray imaging for diagnosis of disease, injury, or any applicable health problem. The image is obtained as the result of X-ray passing through the human body and detected by the equipment.

IRay will provide equipment and software support for integration of system. This panel is not intended for mammography or dental applications, and not recommend for pregnant women and new born.

According to the Venu1717X intended use and the result of risk management, identifying and describing the essential performance as the following:

To get image of dark field, the Venu1717X shall be not influenced to the imaging acquisition

To keep the data transmission function, the Venu1717X shall be not influenced to the data and signal transmission

2.7 Environment

	Tempera ture	Temper ature change	Humidity	Atmospheric Pressure	Pressure Change
Operating	5~35℃	≤0.5°C /min	30~80% RH	700~1060mbar	≤10 mbar/hour
Storage	10~55℃	≤1℃ /min	10~90% RH		≤20 mbar/hour
• The Venu1717X serial detectors shall operate at an altitude specified no					

more than 3000m.Do not expose the equipment to high temperature and humidity, which

will result in equipment failure.

2.8 Product Components

ltem	Picture	Description
Venu1717X Detector		1pcs
Control Box		1pcs
Medical Adapter		1pcs

AC Power Cable	E	1pcs
Gigabit Ethernet Cable		1pcs
HVG Cable		1pcs
CD-ROM	Regrectinology Falite Peder With Ministry Band Detector	1 pcs Gain correction map Defect correction map SDK Manual
Syncbox	2011-122015 10-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-	Optional

2.8.1 Detector





2.8.2 Indicator



	Lighting Status	Operating Status
Power indicator	OFF	1. Power OFF
i ower maleator	Green ON	1. Power ON with DC Input。
	055	1. Power OFF
Link indicator	OFF	2. Wired Connection broken
	Blue ON	Connected with Control Box
	Green ON	Connected with SDK
	055	1. Power OFF
Status indicator	OFF	2. Panel is idle
	Green blinking	Data Transmission
	Orange blinking	Fatal Error

2.8.3 Control Box





ltem	Description
J1	Composite Interface for Detector
POWER	DC Input Interface for Adapter
HVG	HVG Interface for Generator
LAN	Network Interface for Workstation
OFF	Switch to this position means power off for part of the equipment
ON	Switch to this position means power on for part of the equipment

2.8.4 Adapter



2.9 Specification

2.9.1 Basic

ltem	Specification
Model	Venu1717X
Image Sensor	a-Si (Amorphous Silicon) TFT
Scintillator	CsI:TI
Pixel Size	139um
Fill Factor	70%
Effective Array	3072x3072
Effective Area (H x V)	427mm×427mm
Spatial Resolution	Min. 3.4 lp/mm
Image Transfer	Gigabit Ethernet
Full Image Time	5s
Cycle Time	8s

Power Consumption	20W
Dimension (L \times W \times H)	460mmx460mmx15mm
Weight	4kg(without cable and control box)
X-ray Energy	40-150kV
Panel protection	IPX1
	Software
Trigger Mode	Prep
nigger Mode	Freesync
	Inner
SID	90-180cm

3. Install

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3.1 Control Box Installation

There are four mounting holes at the bottom of Control Box. Before installation, make sure the power is OFF.



3.2 Cable Connection

Connect Power, HVG (if needed), and Gigabit cables to the Control Box.	
Connect the HVG cable to High Voltage Generator	-

3.2.1 Pin and Cable Definition

The high-voltage interface on the control box adopts 3 rows of DB15 female heads, as shown in the following figure:



The pin definition and the corresponding relationship with the interface cable are shown in the following table:

Pin	Color	Name	I/O	Description
1	White	Reserved	/	Reserved(Do Not Connect)
2	Orange/White	Reserved	/	Reserved(Do Not Connect)
3	Black	Reserved	/	Reserved(Do Not Connect)
4	Green	Prep_IN_N	IN	HVG generator signal inform FPD to start clear process
5	Gray	Reserved	/	Reserved(Do Not Connect)
6	Brown	Reserved	/	Reserved(Do Not Connect)
7	Brown/White	Reserved	/	Reserve (Do Not Connect)
8	Blue	Reserved	/	Reserved(Do Not Connect)
9	Yellow	HVG_GND	Р	Chassis ground
10	Black/White	Reserved	/	Reserve (Do Not Connect)
11	Pink	Reserved	/	Reserve (Do Not Connect)
12	Red	Enable_OUT_P	OUT	FPD generator signal to HVG indicate the clear process finished and wait for exposure
13	Light green	Reserved	/	Reserved(Do Not Connect)
14	Purple	Prep_IN_P	IN	HVG generator signal inform FPD to start clear process
15	Orange	Reserved	/	Reserved(Do Not Connect)
16	Thermal casing	Shield	Р	Earth Ground

3.2.2 Interface Circuit

The schematic diagram of relevant circuits inside the control box is shown below. In which, PREP_IN_N and PREP_IN_P are PREP input signals of different types of high voltages, HGND is the reference ground, and the input and output are isolated by optical coupling. The user must choose to use one of PREP IN N and PREP IN P according to the type of the HVG.

PREP_IN_N, a switch signal corresponding to the HVG, with one end connected to HGND and one end connected to PREP_IN_N. When PREP_IN_N is not

connected to HGND, FPD detects that the signal at PREP end is low. When PREP_IN_N is connected to HGND, FPD detects that the signal at PREP is high. The HvgPrepOn parameter must be set to SignalLevel_High when the user uses PREP mode (refer to section 5.3).

PREP_IN_P, suitable for 5-24V voltage type input signal corresponding to the HVG. When the input is high, FPD detects that the signal at PREP is high. When the input is low, FPD detects that the signal at PREP is low. When the user uses PREP mode (refer to section 5.3), the HvgPrepOn parameter must be set according to the effective level of the HVG.

Enable_Out_P, an enable output signal. When OUT_EN is high, Enable_Out_P is high; When OUT_EN is low, Enable_Out_P is low. When the user uses PREP mode (refer to section 5.3), the HvgXRayEnable parameter must be set according to the valid input level required by the HVG. Please refer to appendix C for the compatible interface circuit of the Enable_Out_P according to the type of the HVG.



4. Software Setup

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4.1 System requirement

iDetector is developed and deployed on Windows Operation System, it can be run on Windows XP/Windows 7/Windows 8/Windows 10, OS should install latest service pack. And requires computer memory 4 GB minimum. And firewall should be shut down to avoid commuication issue.

4.2 Environment setup

Setup files and download url are included in SDK directory: Tools\env_setup 1. Please install Microsoft .NET Framework 4.5(Windows XP only can install V4.0). Download from Microsoft web site, please.

2. Visual C++ redistributed package need to be installed: vcredist_x86_2013(or vcredist_x64_vs2013).

3. For Windows XP, full path should be used in file "bind.txt" .

4.3 Wired Connection







4.4 Software UI

SDK supply iDetector as tool softwore:

32-bits iDetector.exe: Tools\iDetector\w32

64-bits iDetector.exe: Tools\iDetector\x64

Double click iDetector.exe to run the software. For different software version, the UI maybe have little difference. If change, forgive us for not issuing a separate notice.

Tab	Function description
Home	Connect FPD and view the connect state
Acquire	Acquire image, select correction mode, save image and process
	image
SDK	config.ini setting, log level setting
Detector	Configurate parameters for detector.
Calibrate	Generate calibration files and manage the calibration files
Local File	Open and view local images.

4.4.1 HomePage

The main function in this page is to connect detector.

🙋 iDetector						_		×
Home Acquire	SDK Detector	Calibrate Loca	l File		2018/0	7/06	13:31:	05
							4.0.28	.4546
	Name	SN	Product Type	State				
	Venu1/1/MF_1		Venu1/1/MF	Bind				
	Mars1012X_1		Mars1012X	Bind	Connect			
	Venu1012X_1		Venu1012X	Bind	Close			
	Mars1417V1_1		Mars1717V1	Bind				
	Marc1/17//2 1		Marc1/17V2	Bind	Add			
	Mars1717V2_1		Mars17171/2	Bind				
	Marsh77772_1 Mercu1717V_1		Mercu1717V	Bind	Remove			
	Mars1717XU Clien		Mars1717XU	Bind				
	Venu1717X 1		Venu1717X	Bind				
	Venu1717MX 1		Venu1717MX	Bind	Syncbox			
	-							

ltem	Function description		
Name	Display the name of detector		
SN	Display the SN of detector		
Product	Display the type of detector		
Туре			
State	Display the connection state (Bind, Unknown, Ready etc.)		

Button	Function description		
Connect	Click this button to connect the selected detector.		
Close	Click this button to disconnect the selected detector.		
Add	Add work directory		
Remove	Remove work directory		
Syncbox	Open Syncbox configuration window(Optional device)		

4.4.2 Acquire Page

This page is used to acquire image under different work mode, and user can choose correction mode too. When acquire image finished there will be a preview image shown on the screen. The propertities of image is displayed on the left of preview image. And on the right of preview image there is a list to show thumbnail of images. User can select it and double click to see for detail. User can rotate, reverse or mirror image. User can get the value of AVG and SNR by ROI tool. The acquired images can be save as raw, tiff or dicom formats. Both raw and tiff formats support single frame and continuous frames save.
🙋 iDetector	-	
Home Acquire	SDK Detector Calibrate Local File	10 09:37:06 /enu1717X_1
Operation	Image Properties	Image List
 Offset HWPostOffset Gain HWGain Defect HWDefect Prep SingleAcq PrepAcq Acquire Save EnableOutExp ProhibitOutExp PowerOff 	WW: 24 WL: 396 PosX: 490 PosY: 3006 Value: 400 Width: 3072 Height: 3072 FPS: 0.67 f/s Frames: Image: Comparison of the second of the secon	
SN: venu1717x01	23456789 State: Ready Task: No Task Message: 09:34:39 Task succeed: ClearAcq	v

Status bar shows detector' s serial number, the current task and state of detector, and feedback information of command. Status bar is also can be seen in other pages, and they are all same.

ltem	Description			
SN	SN number of current connected detectors			
State Detectors state , eg busy, ready				
Task	the current task of detector			
Message	feedback information of command,eg succeed,failed			

Functions in this Page.

Correction Menu		Description
Offset		Dohardware PostOffset correction for image if
Onset	HWPOSIOIISEL	checked(Only for Mars detector)
Gain	HWGain	Do hardware Gain correction for image if selected
Defect HWDefect		Do hardware defect correction for image if
		checked(for Mars and Mercu detector)
Acqu	rie Button	Description
Prep		Clear. Prepare to integrate.
SingleAcq		Acquire once
PrepAcq		Clear and acquire
Acquire		Seriers acquire images

Save	Save image, the format is raw and tiff		
EnableOutExp	Allow outer trigger		
ProhibitOutExp	Disable outer trigger		
Poweroff	shutdown detector		
Image Properties&	Description		
Image Process	Description		
WW	window width		
WL	window level		
PosX	X coordinates of the current cursor at the point		
PosY	Y coordinates of the current cursor at the point		
Value	Value of the current cursor at the point		
Width	Image width		
Height	Image height		
FPS	Frame rate		
Frames	Display the frame count		
C	Rotate the image clockwise, 90 degrees every		
	time.		
5	Rotate the image anticlockwise, 90 degrees every		
	time.		
Mirror	Open or close mirror		
ROI	ROI tool, to view the image of the AVG, SV, SNR		
	and other parameters. Press "ctrl" key, can create		
	several ROI area.		
WW/WL	Auto adjust WW/WL based on selected area by		
	right button of mouse.		
Image List	Show thumbnails		

When the image is displayed on the screen, maybe the user want to see details by dragging or zoom in/out the image, for convenience, these are some shortcuts.

- 1. Click the left mouse button: movie playback function operation area display.
- 2. Double-click the left mouse button: the image display in center and with maximum size;
- 3. Double-click the right mouse button: restore the window level and width for WL:32767/WW:65535;
- 4. Drag the left mouse button to drag the image display;
- 5. Lateral-drag the right mouse button to adjust the window width, and vertical-drag the right mouse button to adjust the window level;
- 6. F3 Key: Quickly locate the image window width and window level.

7. F4 Key: Adjust window width and window level automatically.

4.4.3 SDK Pgae

SDK page is used to set parameters in config.ini and log level.

🙋 iDetector				_	o x
Home Acquire SDK	Detector Calibrate Local Fi	le		2018/07/06 15 Venu1	5:25:56 717X_1
WorkDir Protocol Edition	4		^	SetLogLevel	
WorkDir ProdNo	72			LogLevel_Info	~ Set
WorkDir SN	venu1717x0123456789	venu1717x0123456789	Set		
Detector DLL	E4W.dll				
Connection DLL	ConnUdpTcp.dll				
Calibration DLL	CaliE4W.dll				
Log Level	LogLevel_Info				
Use Service Process	On	On v	Set		
Host IP	192.168.8.188	192.168.8.188	Set		
Host Port	28000	28000	Set		
Remote IP	192.168.8.8				
Remote Port	27888				
COM Port	1	1	Set		
Pleora Connect String			Set		
SN: venu1717x0123456789 State	e: Ready Task: No Task	0 Message: 15:01:03 Task suc	ceed: SetCorrect	Option v	D 0%

4.4.4 Detector Page

In this page, there are Parameters, Sensor and Images tab.

• Parameters

- 1. Enter Detector page, the tab of Paramters is activity by default. There are 5 regions in this page.
- 2. Parameter name region: lists the paramters.
- 3. Parameter read region: read the parameters, the values of the parameters are displayed in this area by Read.
- 4. Parameter write region: write parameter. Entered value of the corresponding parameter in this area can be write to detector.
- 5. Operation region: functional operation buttons area.
- 6. Status bar region: status bar for detector state and information of reading or writing parameters, etc.

🙋 iDetector			– 🗆 X
Home Acquire SDK	Detector Calibrate Local Fi	2018/	/07/10 09:42:30
			Venu1717X_1
Parameters Sensor Images			
Product No	72		Reset Detector
Sub Product No	SubProductNo_CsI550		Read
Serial No	venu1717x0123456789		Write
Main Version	1.10.3.16		Write RAM
Read Version	0.0.0.0		WITE NAW
Mcu Version	1.0.1.24		
Arm Version	1.8.0.15		Upgrade Firmware
Kernel Version	1.18.6.19		L
Prep CapMode	PrepCapMode_ClearAcq	PrepCapMode_ClearAcq v	
Self CapEnable	Off	Off v	
Self Cap Span Time (ms)	100	100	
Trigger Mode	TriggerMode_Soft	TriggerMode_Soft v	
Sequence Interval Time (ms)	8000	8000	
Set Delay Time (ms)	1200	1200	
Exp Window Time (ms)	10000	10000	
Acquire Delay Time (ms)	10	10	
IntegrateTime (us)	70	70	
Image Pkt Gap Time (us)	0	0	
Src Port	27888		
Src IP	192.168.8.8	192.168.8.8	
Src MAC	000FEAEF6FBE	000FEAEF6FBE	
Self Clear Enable	On	On v	
Self Clear Span Time (ms)	100	100	
Hvg Prep On	SignalLevel_Low	SignalLevel_Low v	
Hvg XRay Enable	SignalLevel_Low	SignalLevel_Low v	
Hvg XRay On	SignalLevel_Low	SignalLevel_Low v	
Tube Ready Time	500	500	
Out Mode Cap Trigger	OutModeCapTrig_X_ON	OutModeCapTrig_X_ON v	
SN: venu1717x0123456789 Stat	te: Ready Task: No Task	Message: 09:34:39 Task succeed: ClearA	vcd ,

Configuration parameters description as below:

Name	Description	modifiable
Product No.	Type of detector product	Ν
Sub Product No.	Sub type of detector product	N
Main Version	Version number of the detector Main	N
Read Version	Version number of the detector	Ν

	Read	
Mcu Version	Version number of MCU	N
Arm Version	Version number of ARM App	N
Kernel Version	Version number of ARM Kernel	N
Prep CapMode	PrepCapMode_ClearAcq. Do not modify	N
Self CapEnable	N/A. Do not modify	Ν
Self Cap Span Time	N/A. Do not modify	N
Trigger Mode	Software. Do not modify	Υ
SequenceIntervalTime(ms)	Interval time for sequence acquire	Y
Set Delay Time(ms)	Set delay time	Y
Exp Window Time(ms)	Exposure window time	Y
Acquire Dleay Time(ms)	N/A. Do not modify	N
Integrate Time(us)	N/A. Do not modify	Ν
Image Pkt Gap Time(us)	N/A. Do not modify	Ν
Src Port	Detector port	Ν
Src IP	Detector IP	Υ
Src MAC	Detector MAC	Y
Self Clear Enable	Self clear. Close by default	Y
Self Clear Span Time(ms)	Self clear span time	Y
Hvg Prep On	PREP electrical level setting	Y
Hvg Xray Enable	Enable electrical level setting	Y
Hvg Xray On	N/A. Do not modify	Ν
Tube Ready Time	Tube ready time	Υ
Out mode cap trigger	N/A. Do not modify	N

Button function description:

Function Button	Description
Reset Detector	Reset Detector
Read	Read parameters
Write	Write parameters
Write RAM	Write parameters into RAM(will lost changes after reset)
Upgrade Firmware	Upgrade firmware
L	Upload detector log

• Sensor

The mainly function in this page is to probe the temperature and humidity of the detector. Click "Read" button to get the value of the temperature or humidity.

0 iDetector	– 🗆 X
Home Acquire SDK Detector Calibrate Local File	2018/07/10 09:55:34 Venu1717X_1
Parameters Sensor Images	
Temperature 35.6 Read	
Humidity 42.9% Read	
SN: venu1717x0123456789 State: Ready Task: No Task Message: 09:55:21 Task su	ucceed: ReadHumidity v

Sensor type	Explanation			
Temperature	Read detector temperature			
Humidity	Read detector humidity			

• Images

You can Query and upload Images from detector to Workstation.

🗾 iDe	etector						_		×
Hom	e Acquire	SDK Detector	Calibrate	Local File		:	2018/07/10 Ve) 09:57 nu1717)	:27 X_1
Param	neters Sensor	r Images							
Que	ry Images	Upload Images S	top Upload						
Index	FileName	CreateTime	DelayTime	ImageAttr	Status	^]		
1	1530786249	2018-07-05 10:24:09	4238	0x0000001					
2	1530786282	2018-07-05 10:24:42	10000	0x0000001					
3	1530786312	2018-07-05 10:25:12	10000	0x0000001					
4	1530786331	2018-07-05 10:25:31	4104	0x0000001					
5	1530786352	2018-07-05 10:25:52	3230	0x0000001					
6	1530786409	2018-07-05 10:26:49	2200	0x0000003					
7	1530786522	2018-07-05 10:28:42	2200	0x0000001					
8	1530786614	2018-07-05 10:30:14	2200	0x0000003					
9	1530786676	2018-07-05 10:31:16	2200	0x0000003					
10	1530786785	2018-07-05 10:33:05	1200	0x0000003					
11	1530786827	2018-07-05 10:33:47	1200	0x0000003					
12	1530786953	2018-07-05 10:35:53	700	0x0000003					
13	1530786991	2018-07-05 10:36:31	700	0x0000003					
14	1530787600	2018-07-05 10:46:40	700	0x0000001					
15	1530787680	2018-07-05 10:48:00	700	0x0000001					
16	1530787792	2018-07-05 10:49:52	700	0x0000003					
17	1530787822	2018-07-05 10:50:22	700	0x0000003					
18	1530787905	2018-07-05 10:51:45	700	0x0000000					
SN: V	enu1717x0123	3456789 State: Ready	Task: No	Task	Message:	09:57:18 Task succeed:	: QueryHistoric	allmageL	.ist v

4.4.5 Calibrate Page

Offset, Gain, Defect calibrate files can be generated and managed in this page.



Create Corre	ct Template	- C) X	
Mode&Files	Subset settings			-
Create Offset	Subset Activity Offset Gain Defect Lag			
Create Gain	Default enable absent absent absent			
Create Defect		Import to W	/orkdir	
		Download t	o FPD	
		Read Sta	tus	
	Fpd template file			_
	Type Index Activity Description			
		Upload to W	/orkdir	
		Upload L	.ag	
		Kead Sta	itus	
		UpdateHWPr	eOffset	
				-
	10:12:06 Task succeed: HwGeneratePreOffsetTemplate			×

SubTab Description						
Mode&Files	Manage template files					
Create Offset	Create Offset template					
Create Gain	Create Gain template					
Create Defect	Create Defect template					

Mode&Files page	Description
Import to Workdir	Copy template file into current calibration directory.
Download to FPD	Select one item first. Then click this button to
	download selected template file(s) into detector.
UpLoad to Workdir	Select one item in Fpd template file control and select
	one item in Subset settings control. Click this button
	to upload selected template from detector into
	specified calibration directory.
Upload Lag	Upload Lag into SDK current directory
Active	Select one item in list. Click this button to activate
	selected template.
UpdateHWPreOffset	Force detector update Offset template(Unneeded
	generally)
ReadStatus	refresh list.

• Update hardware Pre-Offset Template File

1. Enter Acquire interface, select HWPostOffset option

2. Enter Calibrate interface, click UpdateHWPreOffset button. Waiting until status bar displayed: "Task succeed: HwGeneratePreOffsetTemplate"

🔃 Create Corre	ect Template	-		×
Mode&Files	Subset settings			
Create Offset	Subset Activity Offset Gain Defect Lag			
Create Gain	Default enable absent absent absent			
Create Defect		Impo	ort to Wo	rkdir
		Dow	nload to	FPD
		R	ead Statu	IS
	-Fpd template file			
	Type Index Activity Description			
		Uplo	ad to Wo	orkdir
		U	Ipload La	g
		R	ead Statu	ıs
			Active	
		Updat	eHWPre0	Offset
	10:12:06 Task succeed: HwGeneratePreOffsetTemplate			v

• Generate Gain Template File

If the relative position between tube and detector changed or KV value changed, it suggest to create gain template file.

1. Enter Create Gain page

Create Corre	ct Template		-		×
Mode&Files		Current use offset	type: HW	/PostOf	fset
Create Offset	Start Cancel Generate Download to FPD after generation				
Create Gain					
Create Defect	WW: 65535 WL: 32767	Stage:			
		Suggested KV:			
		Expected Value:			
		PREP			
		Current Value:			
		Accept			
					v

2. Click "Start" button to start process.

3. Click PREP button, acquire image. Please exposure after Acquire button enable. And click Acquire button to acquire image after exposure end. Click Accept button after acquired image. If Current Value textbox is yellow, click PREP button. Re-acquire images after adjust generator parameters. Note: In different trigger mode, the operation maybe have little difference. Please follow the UI tips.



4. Create gain template need several images. You can click Generate button to generate Gain template once one image was captured. But it may lead to imperfect template quanlity.



5. Download template file dialog will pop up if "Download to FPD after generation" option was checked. Click Download button to download the template into the detector.

Create Corre	ect Template			$ \Box$ \times
Mode&Files	Gain MAP Generated		Current use offset	type: HWPostOffset
Create Offset	Start Cancel	Generate Jownload to FPD after generation		
Create Gain	Current	Connect		
Create Defect	WW: 100 WL: 62	×.	Stage:	1/5
	Mode:	Default	Suggested KV:	70KV
	Download files:	E:\072 Venu1717X\03 软件 \903-340-26 SMED SDK ReleasePackage 4.0.28.46	Expected Value:	20000
		86\Tools\iDetector\x64\work_dir\Venu1717X \Correct\Default\gain_3072x3072.gn	PREP	
			Current Value:	
			Accept	
	Index In FPD:			
	Description:	2018/7/10 10:39:55		
		Download Cancel		
		Cancer		
		10:39:55 Task succeed: FinishGe	enerationProcess	v

6. Select Mode&Files tab. Click Read Status button to check whether just downloaded gain template is enable. If not, please click Active button to enable.

Create Correc	t Template													-		×
Mode&Files	-Subset settin	gs														
Create Offset	Subset	Activity	Offset	Gain	Defect	La	g	_]			
Create Gain	Default	enable	absent	valid	absent	abse	nt									
Create Defect														Import t	o Worko	lir
														Downlo	ad to FP	D
														Read	Status	
]			
	-Fpd template	e file —														
	Туре	Index	Activity		Descrip	tion							0	uery FPE) file	
	Gain	1	enable										s	ucceed!		
	Gain	2	disable													
	Gain	3	disable											Upload t	to Work	dir
	Gain	5	disable										l h			_
	Gain	6	disable											Uplo	ad Lag	
	Defect	1	enable											Read	Status	
	Defect	2	disable											٨	tive	
	Defect	3	disable											A	live	
													l	JpdateH	WPreOff	set
						F	0:42:27	Tasl	k succeed:	l: Query	/HwCaliTen	nplateList				

• Generate Defect Template File

If there are new defect(s) or bad line(s) on image, it suggest to update defect template.

Generate defect template steps as below:

1. Enter Acquire UI. Choose HWPostOffset.

2. Enter Calibrate UI. Select Create Defect tab.

Create Corre	rct Template	-	×
Mode&Files			
Create Offset	Out Open Concerns Download to FPD after generation		
Create Gain	Statt Cancer Generate		
Create Defect	WW: 65535 Stage:		
	Suggested KV:		
	Expected Value	•	
	PREP		
	. Current Value:		
	Accept		
	LoadFile		
	10:42:27 Task succeed: QueryHwCaliTemplateList		v

3. Click "Start" button to start process.

4. Click PREP button, acquire image. Please exposure after Acquire button enable. And click Acquire button to acquire image after exposure end. Click

Accept button after acquired image. If Current Value textbox is yellow , click PREP button. Re-acquire images after adjust generator parameters. Note: In different trigger mode, the operation maybe have little difference. Please follow the UI tips.



5. You can click Generate button to generate Gain template after acquired required images.

6. Download template file dialog will pop up if "Download to FPD after generation" option was checked. Click Download button to download the template into the detector.

Create Corre	ect Template			-	\times
Mode&Files	Defect MAP Generated				
Create Offset	Start Cancel	Generate Jownload to FPD after generation			
Create Gain					
Create Defect	WW: 10 DownloadToFpdWnd WL: 6		Stage:	1/8	
	Mode:	Default	Suggested KV:	70kV	
	Download files:	E:\072 Venu1717X\03 软件 \903-340-26_SMED_SDK_ReleasePackage_4.0.28 \486\Tool\\Detector\x64\work_dir\Venu1717X	Expected Value:	20000	
		\Correct\Default\gain_3072x3072.gn	PREP		
		E:(U2 Venu)7/17X(03 %(1 \903-340-26_SMED_SDK_ReleasePackage_4.0.28 .4686\Tools\iDetector\x64\work_dir\Venu1717X	Current Value:		
	Index in FPD:	1 *	Accept		
	Description:	2018/7/10 10:39:55	LoadFile		
		DownLoad Cancel			
		10:57:30 Task succeed: FinishGenerat	ionProcess		v

7.Select Mode&Files tab. Click Read Status button to check whether just downloaded gain template is enable. If not, please click Active button to enable.

Create Corre	ct Template												-		×
Mode&Files	Subset settin	igs													
Create Offset	Subset	Activity	Offset	Gain	Defect	Lag									
Create Gain	Default	enable	absent	valid	valid	absen	t								
Create Defect												Impo	ort to	Workdi	r
												Dow	nload	l to FPD	
												R	ead S	tatus	
	Fpd template	e file													
	Туре	Index	Activity		Descrip	tion						Query	FPD f	file	
	Gain	1	enable									succee	d!		
	Gain	2	disable												
	Gain	3	disable									Uplo	ad to	Workdi	ir
	Gain	5	disable												
	Gain	6	disable									L L	pload	d Lag	
	Defect	1	enable									R	ead S	tatus	
	Defect	2	disable										۸ti		
	Defect	3	disable										Acti	ve	
												Upda	eHW	PreOffs	et
						10	:58:57	Task succ	eed: Query	/HwCaliTem	olateList				v

4.4.6 Local Page

In this page user can open the image files saved in local, the file formate can be raw, tiff, dft. When the software is disconnected to detector, the file still can be opened.

Click "Load File", there will be an open file wizard. Select file and click open or double click the file. The tiff file will be opened directly. For the raw file or dft file there will be a dialog to select image size. Select correct size to open image files. If the file is not correct user will get an error message. Venu1717X image size: 3072*3072

Home	Acquire	SDK	Detector	Calibrate	Local File		i	2018/07/06 17:09:59
Operation Load File Save As	Image Provide a constraint of the second sec	operties 4340 5982 102 566 5617 3072 3072 0] No] No			RawFileSizeS Image Width: Image Height:	SetWnd – 3072 3072 Cancel	ок	

This page provides ROI tool, which can see the AVG, SNR, and other properties of the choosen image area by right mouse button.

This page provides WW/WL tool as Acquire page . Click this button to auto adjust WW/WL based on selected area by right button of mouse.

Image	
Properties&	Description
Image Process	
WW	window width
WL	window level
PosX	X coordinates of the current cursor at the point
PosY	Y coordinates of the current cursor at the point
Value	Value of the current cursor at the point
Width	Image width
Height	Image height
C	Rotate the image clockwise, 90 degrees every time.
	Rotate the image anticlockwise, 90 degrees every time.
Mirror	Open or close mirror
ROI	ROI tool, to view the image of the AVG, SV, SNR and other
	parameters. Press "ctrl" key, can create several ROI area.
WW/WL	Auto adjust WW/WL based on selected area by right
	button of mouse.

4.5 List of the HAZARDOUS SITUATIONS resulting from a failure of the IT-NETWORK

- a) The operating system is not compatibility;
- b) Change or update the software failed;
- c) The compatibility of the interface;
- d) The data transfer protocol error;
- e) The inconsistent of interface or format leads to data distortion;
- f) The data output failed;

5. Operation Instructions for Image Acquisition

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	Steps for acquiring image Software Mode Prep Mode FreeSync Mode Inner Mode After use

Venu1717X provides SDK for users to integrate detector into their DR system. Additionally, it also provides an application for demonstration, i.e. IDetector. User can use IDetector to control detector without DR system. Reference: 903-341-13_SDK_ProgrammingGuide_EN_A3.pdf

903-341-14 iDetector UserManual EN A3.pdf

5.1 Steps for acquiring image

- Make sure the hardware is connected correctly and then power on. Once powered off, please wait at least 60s before power on again
- Wait until initialization is complete
- Connect the software
- choose the synchronization mode
- Generate HWPreOffset, Gain and Defect template after the detector reaches thermal equilibrium
- Acquire images in the selected mode

To Acquire X-ray image is the main operation of Venu717X. Most importantly, detector should build synchronization with X-ray generator.Venu1717X has four synchronization modes to acquire X-ray image, which is Software Mode, Prep Mode, FreeSync Mode and Inner Mode.

5.2 Software Mode

5.2.1 Block Diagram

Software mode is the basic way to acquire X-ray image. Please see figure below for general feature. Workstation is a host PC device installed with iDetector and SDK. FPD is the Flat Panel Detector and HVG is the High Voltage Generator. In this mode, Workstation does not have to control X-ray generator. Users would decide when to shoot X-ray.



5.2.2 Work Flow

选择 HWPostOffset、HWGain、HWDefect。



5.2.3 Timing Setting



- 1. Workstation receives "prep" request, send command "Clear" to panel.
- 2. Panel receives "clear" from workstation, start detector internal clear cycle. At the same time, detector would tell workstation "Exposure Prohibited".
- Detector finished " Clear" action and send a message reminding "Exposure Enable"
- 4. Workstation shows "Exposure Enable" on the IDetector' s message bar to tell user shoot X-ray now.
- 5. User triggers X-ray generator to initialize and do anode rotation to prepare for X-ray shooting.
- 6. X-ray generator finishes preparation for X-ray shooting and reminds user to shoot.
- 7. X-ray generator starts releasing X-ray
- 8. X-ray generator finishes X-ray shooting.
- 9. Workstation receives "Acquire" request, send command "Data Acquisition" to panel.

- 10. Panel receives "Data Acquisition" from workstation, start data acquisition operation.
- 11. Panel completes image acquisition and begins to send data to workstation.
- 12. Workstation receives all image data from panel.

If Hardware Pre-offset and Hardware calibration is selected, image is the final image.

If Hardware Post offset and Hardware calibration is selected, image got would be preview image (2x2 binning). After step12, panel would do another dark image acquisition. With both light image and dark image, panel completes all the correction and calibration process. Finally, panel uploads processed image to workstation.

5.3 Prep Mode

5.3.1 Block Diagram

Prep Mode is one kinds of outer synchronization mode with generator. At this mode, generator only output one x-ray preparing signal to detector, then detector can synchronous the x-ray enable signal with generator and acquisition the image. What' s more, the Prep signal valid level can be set high or low level to applied more requirements of generator interface.



5.3.2 Work Flow



5.3.3 Timing Setting



1. DR system triggers the Bucky_Start/ Prep signal to detector. Then detector can do preparing process for exposure, meanwhile detector should output the exposure inhibit signal.

- 2. When detector preparing done and in ready status, it send "Enable " signal to system. And the x-ray window will open for exposure.
- 3. System exposure done.

4. After x-ray window finished, detector can acquire the light image and transmit to PC.

5.4 FreeSync Mode

5.4.1 Block Diagram

Workstation is a host PC device installed with iDetector and SDK. In this mode, user doesn' t interact with Workstation. After shooting, images would be shown on screen immediately.



5.4.2 Work Flow



5.4.3 Timing Setting



1. X-ray generator is ready for X-ray shooting and begins to release X-ray.

2. Workstation receives "Exposure Prohibited" from Panel.

3. Panel starts uploading preview image to Workstation. If hardware offset is selected, panel would do offset first, and then upload preview image (2X2 binning).

4. Panel starts uploading Post-dark image to Workstation. If hardware offset is chosen, panel would do correction and calibration first, then upload processed image to Workstation.

5. Workstation receives "Exposure Enable" from Panel.

5.5 Inner Mode

5.5.1 Block Diagram

Workstation is a host PC device installed with iDetector and SDK. In this mode, workstation does not control X-ray generator. Users would decide when to shoot X-ray.



5.5.2 Work Flow



5.5.3 Timing Setting



Workstation receives "prep" request and sends "Clear" to panels.
 Panel receives "clear" from Workstation, start clear operation. Meanwhile, panel would send "Exposure Prohibited" to Workstation.

3. Panel finishes "Clear" operation and send "Exposure Enable" to Workstation.

4. Workstation shows "Exposure Enable" on the IDetector' s message bar to tell user shoot X-ray.

5. User triggers X-ray generator to initialize and do anode rotation to prepare for X-ray shooting

6. X-ray generator finishes preparation and reminds users.

7. X-ray generator begins releasing X-ray

8. X-ray generator finishes X-ray shooting.

9. X-ray sensor in panel triggers panel to start image acquisition operation.

- 10. Panel completes image acquisition and begins to send data to Workstation.
- 11. Workstation starts receiving image data from panel.

12. Workstation receives all image data from panel.

If Hardware Pre-offset and Hardware calibration is selected, image got is the final image.

If Hardware Post offset and Hardware calibration is selected, image got from detector would be preview image (2x2 binning). After step12, Detector would do another dark image acquisition. With both light image and dark image, detector completes all the correction process. Finally, detector uploads corrected image and workstation shows on screen.

5.5.4 Abnormal Action

Action1: after Step4, if user wants to cancel this exposure cycle, IDetector provides an "Abort Exp" function to close exposure windows. However, IDetector allows user to click "Abort Exp" until Workstation receives first image.

Action2: after Step4, if user does not shoot X-ray in exposure windows, panel would close exposure windows automatically and send a message to workstation that waiting for X-ray shooting is overtime. Meanwhile, panel would also start image acquisition. After image acquisition, panel sends image to workstation.

5.6 After use

- 1. Disconnect the software
- 2. Power off
- 3. Keep it clean
- 4. Store under specified conditions

6. Regulatory Information

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6.1 Medical equipment safety standards

Medical equipment classification

Type of protection	Class I Equipment, using medical approved power	
against electrical shock	supply	
Degree of protection	B-Type applied part	
against electrical shock		
Degree of protection	IPX1 for detector main unit	
against ingress of water		
Mode of operation	Continuous operation	
Flammable anesthetics	Not suitable for use in the presence of a	
	flammable anesthetic mixture with air or with	
	oxygen or nitrous oxide	
	Not suitable for use in the oxygen rich	
	environment	

Note: The product safety standards that apply to Venu1717X which includes

the main units: detector

References harmonized standards under Directive 93/42/EEC

MDD (93/42/EEC)	Medical Device Directive
EN ISO 13485:2012/EN ISO 13485:2012/AC:2012	Medical devices Quality management systems Requirements for regulatory purposes
EN ISO14971: 2012	Medical device – Application of risk management to medical devices
IEC 60601-1:2005+	
Amendment 1:2012/EN	Medical electrical equipment Part 1: General
60601-1:2006+	requirements for basic safety and essential
Amendment 1:2013	
ANSI ES60601- 1:2005+A1:2012	Medical electrical equipment Part 1: General requirements for basic safety and essential

	performance
IEC 60601-1- 2:2014/EN60601-1- 2:2015	Medical electrical equipment - Part 1-2: General requirements for basic safety and essential performance - Collateral Standard: Electromagnetic disturbances - Requirements and tests
IEC 60601-2- 54:2009+A1:2015/EN 60601-2- 54:2009+A1:2015	Medical electrical equipment Part 2-54: Particular requirements for the basic safety and essential performance of X-ray equipment for radiography and radioscopy
EN 62220-1:2004	Medical electrical equipment - Characteristics of digital X-ray imaging devices - Part 1: Determination of the detective quantum efficiency
EN 62304:2006/AC:2008	Medical device software - Software life-cycle processes
EN 62366:2008	Medical devices - Application of usability engineering to medical devices

6.2 Guidance and manufacture's declaration for EMC

The compliance for each EMISSIONS and IMMUNITY standard or test specified by IEC60601-1-2 standard

EMI Compliance Table

-		
Εm	ISS	ion

Phenomenon	Compliance	Electromagnetic	
	environment		
PE omissions	CISPR 11	Professional healthcare	
RF emissions	Group 1, Class B	facility environment	
Harmonic distortion	IEC 61000-3-2	Professional healthcare	
	Class A	facility environment	
Voltage fluctuations and	IEC 61000-3-3	Professional healthcare	
flicker	flicker Compliance facility envi		

EMS Compliance Table Enclosure Port

	Pasic FMC	Immunity test levels	
Phenomenon		Professional healthcare	
	standard	facility environment	
Electrostatic		±8 kV contact	
Discharge	IEC 61000-4-2	±2kV, ±4kV, ±8kV, ±15kV air	
		3V/m	
Radiated RF EM field	IEC 61000-4-3	80MHz-2.7GHz	
		80% AM at 1kHz	
Proximity fields from RF			
wireless communications	IEC 61000-4-3	Refer to table 3	
equipment			
Rated power frequency		30A/m	
magnetic fields	150 01000-4-8	50Hz or 60Hz	

Proximity fields from RF wireless communications equipment

Test frequency	Pand	Immunity test levels	
	Professional healthcare facility		
	(17112)	environment	
205	200 200	Pulse modulation 18Hz,	
202	500-590	27V/m	
450	420-470	FM, ±5kHz deviation, 1kHz	
450	430-470	sine, 28V/m	
710		Dulso modulation 2174z	
745	704-787		
780		97/11	
810	800-960	Dulco modulation 1911	
870			
930		200/111	
1720			
1845	1700-1990	Pulse modulation 21/Hz,	
1970		28V/m	
2450	2400 2570	Pulse modulation 217Hz,	
2450	2400-2570	28V/m	
5240		Dulse medulation 21711-	
5500	5100-5800	Puise modulation 21/HZ,	
5785]	97/11	

Input a.c. power Port

Phenomenon Basic EMC Immunity test levels	s
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	standard	Professional healthcare	
		facility environment	
Electrical fast		±2 kV	
transients/burst	IEC 61000-4-4	100kHz repetition frequency	
Surges	IFC 61000-4-5	+0.5 kV +1 kV	
Line-to-line		±0.5 KV, ±1 KV	
Surges	IEC 61000-4-5	+05 kV +1 kV +2 kV	
Line-to-ground	ILC 01000-4-5	± 0.5 KV, ± 1 KV, ± 2 KV	
		3V, 0.15MHz-80MHz	
Conducted disturbances	IEC 61000-4-6	6V in ISM bands between	
induced by RF fields		0.15MHz and 80MHz	
		80%AM at 1kHz	
		0% UT; 0.5 cycle	
		At 0°, 45°, 90°, 135°, 180°,	
		225°, 270° and 315°	
Voltage dips	IEC 61000-4-11	0% UT; 1 cycle	
		and	
		70% UT; 25/30 cycles	
		Single phase: at 0°	
Voltage interruptions	IEC 61000-4-11	0% UT; 250/300 cycles	

• Cables information below is provided for EMC reference.

Cable	Recommended cable length	Shielded or Unshielded	Number	Cable classification
AC Power Cable	1.8m	Unshielded	1 pcs	AC Power
Ethernet Cable	15m	Shielded	1 pcs	Signal
HVG Cable	15m	Shielded	1 pcs	Signal

Important information regarding Electro Magnetic Compatibility (EMC)
 VENU1717X require special precautions regarding EMC and needs to be
 installed only by iRay or authorized personnel and put into service according to
 EMC information provided in the user manual. VENU1717X in use may be
 susceptible to electromagnetic interference from portable and mobile RF
 communications such as mobile (cellular) telephones. Electromagnetic
 interference may result in incorrect operation of the system and create a
 potentially unsafe situation.

VENU1717X conforms to this EN60601-1-2:2014 standard for both immunity and emissions.

Nevertheless, special precautions need to be observed:

The use of accessories, transmitters and cables other than those specified by this User Manual, with the exception of accessories and cables sold by iRay of VENU1717X as replacement parts for internal components, may result in increased EMISSIONS or decreased IMMUNITY of VENU1717X. VENU1717X should not be used adjacent to or stacked with other equipment.

6.3 Product Label



7. Service Information

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7.1 Product lifetime

The estimated product lifetime is up to 6 years under appropriate regular inspection and maintenance.

7.2 Regular inspection and Maintenance

In order to ensure the safety of patients, operating person and third parties, and to maintain the performance and reliability of the equipment, be sure to perform regular inspection at least once a year. If necessary, clean up the equipment, make adjustments, or replace consumables such as fuses, detector cable, etc. There may be cases where overhaul is recommended depending on conditions. Contact iRay service office or local iRay dealer for regular inspection or maintenance.

7.3 Repair

If a problem cannot be solved even taking the measures indicated in troubleshooting, contact your sales representative or local iRay dealer for repairs. Please refer to the name label and provide the following information: Product Name:

Series Number:

Description of Problem: as clearly as possible.

8. Appendix

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Appendix A Information of Manufactures



COMPANY	iRay Technology Co., Ltd.
ADDRESS:	Rm. 202, Building 7, No. 590, Ruiqing Rd.,
	Zhangjiang East, Pudong
ZIP CODE:	201201
TELEPHON	E: +86 021-50720560
FAX:	+86 021-50720561
HOMEPAG	E: WWW.IRAYGROUP.COM
SERVICE:	SERVICE DEPARTMENT OF IRAY
SERVICE TE	L +86 021-50720560
MARKET T	EL +86 021-50720560
Appendix B Information of Europe Representative

EC REP

COMPANY:	iRay Europe GmbH
ADDRESS:	IN DEN DORFWIESEN 14, 71720 OBERSTENFELD
	GERMANY
ZIP CODE:	/
TELEPHONE:	+49-7062-977 88 00
FAX:	+49-7062-976 0571
HOMEPAGE:	WWW.IRAYGROUP.COM
EMAIL:	S.FENG@IRAYGROUP.COM

Appendix C the compatible interface circuit of the Enable_Out_P

A. Recommended Interface Circuit of the HVG

The forward direction of the optocoupler at the end of the HVG is not pulled up. The recommended interface circuit and connection mode are shown in the following figure.



B. Compatible Interface Circuit of the HVG

In addition to the above-mentioned recommended interface circuit, it is also compatible with the following two interface circuits and connection modes.

1) The forward direction of the optocoupler at the end of the HVG has a pull-up termination.



2) Operational amplifier termination mode of HVG



Note: VCC at HVG must be less than or equal to 10V.

3) Other HVG interface circuits not involved must be confirmed by the company's technical support personnel before connected.